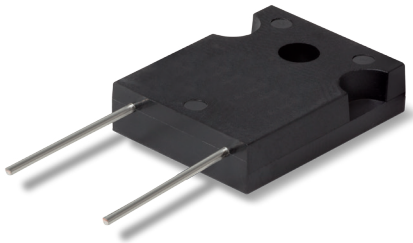


Resistors

Power Resistor

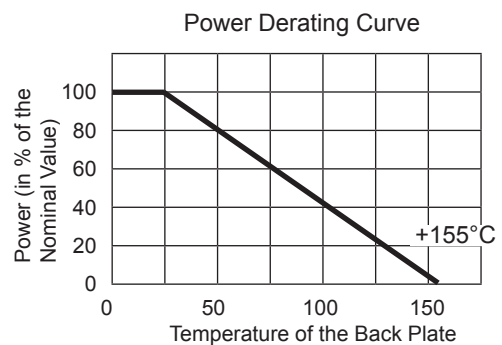
M247 - series



- Power Rating up to 140 Watt (with Heat-Sink)
- Any Resistance from 0,05Ω - 51kΩ
- Standard Tolerance ±1%
- Standard TCR to 50ppm
- Low Inductance
- Induktionsarm

Specification	M247	
Resistance Range	0,05Ω - 51kΩ	0,05Ω - 51kΩ
Power (1 Watt without Heat-Sink)	100W	140W
Thermal Resistance	0,9 K/W	1,3 K/W
Standard Tolerance (other on request)	1% bei $R \leq 0,1\Omega$ / 5%	
Temperature Coefficient	±50ppm/K ($R \geq 10\Omega$) ±100ppm/K ($0,1\Omega \geq R < 10\Omega$) ±250ppm/K ($R < 0,1\Omega$)	
Operating Temperature Range	-55 °C - 155 °C	
Operating Voltage (max.)	500 V	
Withstanding Voltage	2000 VAC	
Insulation Resistance	≥ 1GOhm	
Inductance	8,22 nH (at Stand Off)	

Mechanical Data	
Housing	Epoxy - Moulded
Resistance Element	NiCr or RuO
Substrate	Alumina
Leads	Copper, Tin Plated
Back Plate	Copper, Ni Plated



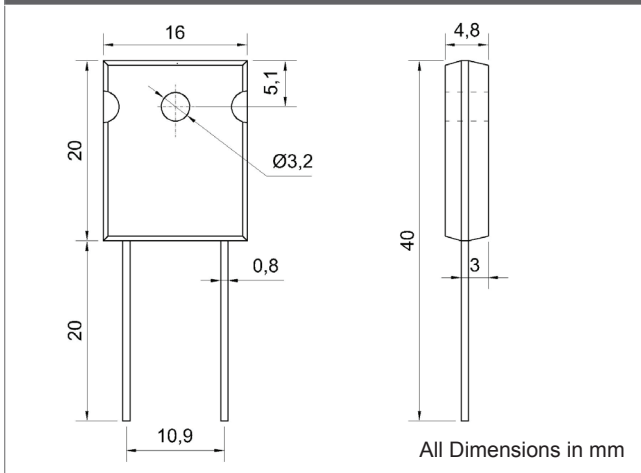
Parameter	Test	ΔR
Load Life	90 min ON, 30 min OFF, 1000h at 25°C	±1%
Humidity	90 - 95% RH, 0,1W, 1000h at 40°C	±1%
Temperature Cycle	-55°C 30 min, +155°C 30min. 1000h	±0,25%
Vibration	IEC60068-2-6	±0,25%
Soldering Heat Resistance	350°C ±5°C, 3 Seconds	±0,1%
Solderability	230°C ±5°C 3 Seconds	>95% Covered

Resistors

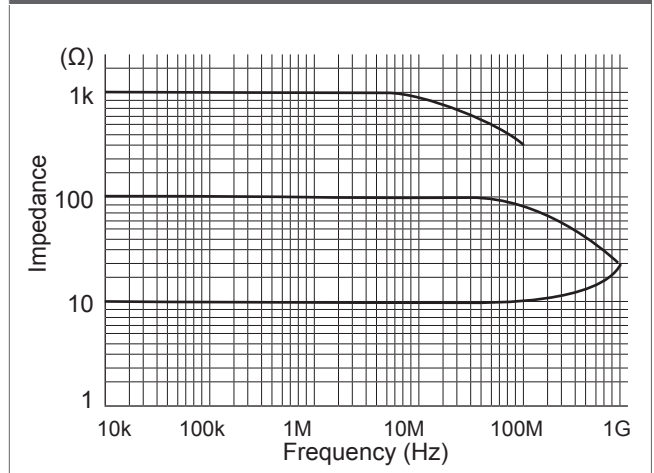
Power Resistor

M247 - series

Technical Drawing



Frequency Characteristics (100 Watt Type)



Power Rating Notes:

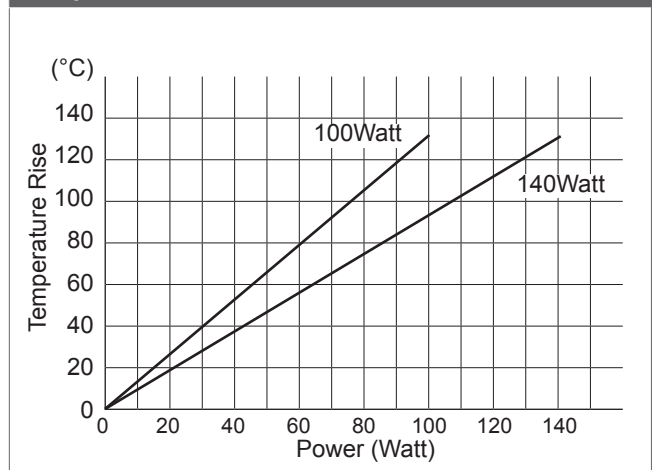
The M126 series resistors have to be combined with a correctly dimensioned heat-sink. The internal temperature of the resistor should not exceed 155°C.

Formula for the calculation of an appropriate heat-sink:

$$R_{\Theta H} = \frac{T_{\max} - (P \times R_{\Theta R}) - T_U}{P}$$

$R_{\Theta H}$ Thermal Resistance of the Heat-Sink (K/W)
 $R_{\Theta R}$ Thermal Resistance of the Resistor (K/W)
 T_{\max} Maximum Temperature of the Resistor
 T_U Ambient Temperature of the Heat-Sink (°C)
 P Power applied to the Resistor (W)

Temperature of the Back Plate



Mounting Notes:

For the mounting of the resistor a special thermal grease has to be used. We recommend a washer to press the resistor against the heat-sink.

The back plate has to be isolated from both pins and metal cases of the device.

Ordering Information

M247 Type	W1% Resistance Tolerance	TK50 Temperature Coefficient	10k000 Resistance Range
	1%	50 ppm (10Ω - 51kΩ)	(0,05Ω - 51kΩ)
	5%	100 ppm (0,1Ω - 9,9Ω)	
		250ppm (0,02Ω - 0,099Ω)	